

ACTION

150 55' Frame

Parts	55' Frame	
1	8	6' Poles w/ one swedge
2	16	6' Poles w/ no swedge
3	4	2' Poles w/ ring in the middle
4	8	Arch corners
	9	18' Cables
	42	Hanger clips
	8	Pipe stakes for arch legs
	6	Tied down end ropes
	6	Stakes for end ropes
	16	Bolts for arch corners and pipe stakes

Assemble the Wide Stance Frame as per the drawings

1. Assemble the arches legs by inserting one Part 1 into Part 2. Do the same to the other arch leg.
2. Assemble Part 1 & 2 (legs) into the two corners of the arch (Part 4).
3. Assemble the horizontal top of the arch by assembling a Part 2 into Part 3, then into another Part 2 to create Part 2,3,2
4. Insert Part 2,3,2 into the corners (Part 4) on top of the legs. Do the same to assemble the rest of the arches. **NOTE: WHEN TIGHTENING DOWN THE BOLT FOR THE ARCH CORNERS, DO NOT PUT THE BOLT THROUGH THE HOLES AT THE END OF THE PIPE WHEN INSERTING INTO ARCH CORNERS. JUST PUT THE PIPE FOR THE LEGS AND THE HORIZONTAL TOP BAR IN AS FAR SA IT CAN GO INTO THE ARCH CORNER AND TIGHTEN DOWN THE BOLT TO THE ACTUAL PIPE NOT THE HOLE FOR IT WON'T SUPPORT THE FRAME AND MAY CAUSE SERIOUS INJURY. MAKE SURE THE RINGS ON THE ARCH CORNERS AND THE 2' PIPE ARE FACING THE GROUND.**
5. Have one or two people stand up the first End Arch, insert the pipe stakes in the ground and put the arch legs in the pipe stake and tighten down the bolt to the pipe.
6. Repeat step 1 - 5 for the rest of the arches.
7. Measure the cable assemblies and make sure they are all the same length. If not, adjust them.
8. Attach three cable assemblies between each two arches by attaching each end to the rings on each pipe in the middle and on the elbows from arch to arch. Make sure the rings are facing the ground when you attach them together.
9. With a 8' step ladder tie the three end ropes to the end arches and then to the rope stakes and insert the rope stake in the ground and that will make your whole frame nice and tight.

Hanging the batting cage

10. Lay out your batting cage inside the frame and find the top three ropes and tie them to the end arch and then do the same to the other end.
11. Attach the hanger clips to the cables along one side of the net, then the other, and then the middle. Make sure when you clip the hangers to the net, clip around the rope and the net.
12. Tie the bottom tails to the frame poles to prevent the wind from blowing the net inward.