

ACTION

150 55' Frame Kit

Parts	55' Frame	
1	8	Elbows (2' 6" x 2' 6")
2	8	Ground Stakes
3	12	10' Emt Poles (Lowes: 72717, Home Depot: 580023)
4	12	Muffler Clamps
	24	Self-Tapping Screws
	9	18' 6" Cables
	9	Turnbuckles
	18	U-Bolts
	4	Tied down end ropes
	4	Stakes for end ropes
	45	Clips

Assemble the Frame as per the drawing:

1. Check to make sure you have all the parts.
2. Stake out where you want your frame to be. Your two end arches should be approximately 56' apart. Place the 2 center arches evenly apart within the 56'. Your cables should be approximately 18' 6" long.
3. Assemble the arches by placing part 3 (10' poles) into part 1 (elbows). Your arch should measure approximately 15' across the top and approximately 12 ½ ' high. Tighten with self-tapping screws.
4. Secure a muffler clamp to the center of the top of the arch and measure out 6' (for 12' wide net or 7' for 14' wide net) and secure outside clamps. Do the same to assemble the rest of the arches.
5. Have one or two people stand up the first end arch, insert the pipe stakes in the ground , insert the arch legs in the pipe and tighten with self-tapping screws.
6. Measure the cable assemblies and make sure they are all the same length. If not, adjust them.
7. Attach three cable assemblies to muffler clamps between each two arches.
8. With an 8' ladder, tie the two end ropes to the end arches and then to the rope stakes. Insert the rope stake in the ground to make your whole frame nice and tight.

Hanging the batting cage:

9. Lay out your batting cage inside the frame and find the top three ropes. Tie them to the end arch and then do the same to the other end.
10. Attach the hanger clips through the rope on the net and clip to the cables along one side, then the other and then the middle.
11. Tie the bottom tails on the net to the frame poles to prevent the wind from blowing the net inward.